



INSTALLATION INSTRUCTIONS FOR 2016 TOYOTA TACOMA 4X4 DIFFERENTIAL DROP KIT PART #50306

(MANDATORY TO MINIMIZE OR AVOID CV BOOT WEAR)

1. Remove skid plate under the front of the vehicle. Save the OEM bolts.
2. Remove factory 19mm x 5" long bolts and nuts, supporting the front differential. (See Figure 1). Save the OEM washers for step 3.
3. Remove the front cross member to radiator support bars. You may need to trim the side of the drivers' side support bar to clear the differential support bar once installed. (See Figure 4 & 5)
4. Install large spacers between the two front differential supports and front cross-member. Fasten to cross-member using new $\frac{1}{2}$ x 6 $\frac{1}{2}$ " long bolts and nuts (making sure to reuse the factory washers), (See Figure 2.)
5. Place 1 small spacer on each side of the rear of the front skid plate between plate and frame. This will allow additional clearance for relocated differential. Use the longer 8MM bolts and washers provided. If vehicle has optional differential skid plate then use two small spacers on each side and a longer bolt with washers here as well. (See Figure 3)
6. Torque skid plate bolts to specs. (You may need to adjust the skid plate holes.)



Figure 1



Figure 2



Figure 6



Figure 4



Figure 5